

**SAUNACRAFT SAUNA HEATERS**

Precisely engineered baffled construction provides enhanced air flow for quicker heat-up time and cost-saving efficiency.

CW Series sauna heaters can be mounted on a straight wall or in a corner. FM Series are floor mounted.

Premium #304 stainless steel dual shielding shell design.

Rugged construction for years of safe, low-cost, efficient sauna enjoyment.

Highest quality, low-watt density heating elements.

Expanded Mesh Rock Tray protects the heating element while providing maximum air flow.

Built-in high-temperature safety cut-off.

Safety certified.

# SaunaCraft

Model Suffix #	Kw	Volts Phase	Amps Breaker	Wire	Cubic Feet	
					Min.	Max
Standard Household is 240 V, single phase						
431	4	240/1	17/30	10	100	150
531	5	240/1	21/30	10	150	250
631	6	240/1	25/30	10	200	300
731	7.5	240/1	31/40	8	290	375
931	9	240/1	37/50	8	360	450
1231	12	240/1	50/60	6	450	650
1531	15	240/1	63/80	4	600	800
Commercial Voltage is usually 208 V, three phase (single phase available)						
623	6	208/3	17/30	10	200	300
723	7.5	208/3	21/30	10	290	375
923	9	208/3	25/40	8	360	450
1223	12	208/3	33/50	8	450	700
1523	15	208/3	42/60	6	600	900
1823	18	208/3	50/70	6	750	1050

**CW Series: 4kw to 9kw (Wall Mounted)**



**CWS/CWM Model**

100% Stainless Steel shell, baffles, frame and rock tray. Premium grade Stainless Steel will not rust.

Size: 12" x 18" x 24"

5YEARRESIDENTIALLIMITEDWARRANTY;  
1YEARCOMMERCIALLIMITEDWARRANTY.



**CW-XR Model**

100% Stainless Steel shell, baffles, frame, and rock tray. Premium grade Stainless Steel won't rust. "Euro-Style" with deep mesh rock tray, providing a larger, vertical column of rocks for more effective vaporization of water. Ultra-low watt density elements.

Size: 12" x 18" x 24"

LIFETIMERESIDENTIALLIMITEDWARRANTY;  
3YEARCOMMERCIALLIMITEDWARRANTY.

**FM Series: 12kw to 18kw (Floor Standing)**



**FM Model**

Stainless Steel shell & baffles and Stainless frame and rock tray.

Size: 20" x 20" x 30"

5YEARRESIDENTIALLIMITEDWARRANTY;  
1YEARCOMMERCIALLIMITEDWARRANTY.



**FM-XR Model**

100% Stainless Steel shell, baffles, frame, and rock tray. Premium grade Stainless Steel won't rust. "Euro-Style" with deep mesh rock tray, providing a larger, vertical column of rocks for more effective vaporization of water. Ultra low watt density elements.

Size: 20" x 20" x 30"

LIFETIMERESIDENTIALLIMITEDWARRANTY;  
3YEARCOMMERCIALLIMITEDWARRANTY.

**SAUNA CONTROLS**



**TPT3 Control**

(Standard) Thermostat, spring timer and pilot light



**Electronic Control**

(Optional) Quiet operation  
No ticking noise